

January 06, 2010 3:19:14 PM

Required Date: 1/18/2010

Item ID:

D412-783-011

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Gross Weight Towing

**Start Date:** 

1/6/2010

Start Oty: 2.00

Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date:

**Tooling:** 

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID** 

Operation Description

**Revision Nbr** 

Set Up/ **Run Hours** 

Draw Number Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Draw Nbr

IIN-D412-783

Α

100

DC

Document Control

Memo

0.00

0.00

Photocopy bluefile & type labels per PPPD412-783-011 CHG 001



& Scolor 14

110

Packaging Packaging

Pick Kit

0.00

Memo

Memo

0.00

/20/01/12/ 2

120

QC

Quality Control

QC4-100% Inspect kits for completeness

>> Siploilie

0.00

## **Dart Aerospace Ltd**

| W/O:    |            | WORK ORDER CHANGES |                 |          |              |     |                                     |                          |  |  |
|---------|------------|--------------------|-----------------|----------|--------------|-----|-------------------------------------|--------------------------|--|--|
| DATE    | STEP       | PRO                | CEDURE CHANGE   | Ву       | Date         | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |
|         |            |                    |                 |          |              |     |                                     |                          |  |  |
|         |            |                    | •               |          |              |     |                                     |                          |  |  |
|         |            |                    |                 |          |              |     |                                     |                          |  |  |
|         |            |                    |                 |          |              |     |                                     |                          |  |  |
|         |            |                    |                 |          |              |     |                                     |                          |  |  |
| Part No | ) <b>:</b> | PAR #:             | Fault Category: | NCR: Yes | No <b>DQ</b> | A:  | Date:                               |                          |  |  |

| Part No: | PAR #: | Fault Category: | NCR: Yes No DQA: | Date: |
|----------|--------|-----------------|------------------|-------|
| Resolu   | ition: | Disposition:    | QA: N/C Closed:  | Date: |

| NCR: |      |                        | WORK ORDE            | ER NON-CONFORMANO            | CE (NCR)       |                           |           |              |  |  |
|------|------|------------------------|----------------------|------------------------------|----------------|---------------------------|-----------|--------------|--|--|
| DATE |      | STED Description of NC |                      | Corrective Action Section B  |                |                           | Approval  | I Approval   |  |  |
|      | STEP | Section A              | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Verification<br>Section C | Chief Eng | QC Inspector |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |
|      |      |                        |                      |                              |                |                           |           |              |  |  |

NOTE: Date & initial all entries

January 06, 2010 3:19:14 PM

Page 2

Item ID:

D412-783-011

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Gross Weight Towing

**Start Date:** 

1/6/2010

Start Qty: 2.00

Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Reference:

Process Plan: Approvals:

Required Date: 1/18/2010

Date:

Date:

Tooling:

Date:

Date:

Rev.

Start Run

Stop

Sequence ID/

Operation Work Center ID Description

QC:

Set Up/ **Run Hours** 

SPC (Y/N):

Draw Number Draw Plan Code

Accept Qty

Reject Qty

10-1-14

Reject Insp. Number Stamp

130

Packaging

Memo

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D412-783-011

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

10/01/15 X

Quality Control

## **Dart Aerospace Ltd**

| 14//0-      | · ·  |                   | 1410                 | DEL OPPED OUTNO              |             |           |                                       |                         |                          |
|-------------|------|-------------------|----------------------|------------------------------|-------------|-----------|---------------------------------------|-------------------------|--------------------------|
| W/O:        |      |                   |                      | ORK ORDER CHANGE             |             |           |                                       | Approval                | Approval                 |
| DATE        | STEP | PRO               | OCEDURE CHA          | NGE                          | Ву          | Date      | Qty                                   | Chief Eng /<br>Prod Mgr | QC Inspector             |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
| <del></del> |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
| Part No     | •    | PAR #:            | Fault Cate           | gory:                        | NCR: Yes    | No DO     | QA:                                   | Date: _                 |                          |
|             | R    | esolution:        | Dispositio           | n:                           | QA: N/C     | Closed: _ |                                       | Date: _                 |                          |
| NCR:        |      |                   | WORK ORD             | ER NON-CONFORMA              | NCE (NC     | R)        |                                       |                         |                          |
|             |      | Description of NC |                      | Corrective Action Section    | on B        | Vori      | fication                              | Approval                | Approval                 |
| DATE        | STEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign<br>Dat | & Se      | Section C                             | Chief Eng               | Approval<br>QC Inspector |
| 1           |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              | 1           |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           | · · · · · · · · · · · · · · · · · · · |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         |                          |
|             |      |                   |                      |                              |             |           |                                       |                         | 1                        |

NOTE: Date & initial all entries

| <u>Warehouse</u> | Loc Qty | Loc Code |          |
|------------------|---------|----------|----------|
| Location         |         |          |          |
| Main Warehouse   |         |          |          |
| ST               | 12      |          |          |
| 52103            | 6       |          |          |
| 52997            | 6       |          | 52557 26 |

Page 1

## **Dart Aerospace Ltd**

| W/O:    |            |        | WORK ORDER (    | CHANGES    |              |     |                                     |                          |
|---------|------------|--------|-----------------|------------|--------------|-----|-------------------------------------|--------------------------|
| DATE    | STEP       | PRO    | OCEDURE CHANGE  | Ву         | Date         | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |            |        |                 |            |              |     |                                     |                          |
|         |            |        |                 |            |              |     |                                     |                          |
| 1,220   |            |        |                 |            |              |     |                                     |                          |
|         |            |        |                 |            |              |     |                                     |                          |
|         |            |        |                 |            |              |     |                                     |                          |
| Part No | :          | PAR #: | Fault Category: | NCR: Yes   | No <b>DQ</b> | A:  | Date: _                             |                          |
|         | Decelution |        | Dienosition     | 0.4. 1/0.0 | Nanad.       |     | Deter                               |                          |

| NCR: |      |                   | WORK ORDE            | ER NON-CONFORMANO            | CE (NCR)       |                           |           |              |
|------|------|-------------------|----------------------|------------------------------|----------------|---------------------------|-----------|--------------|
| DATE |      | Description of NC |                      | Corrective Action Section B  |                |                           | Approval  | Approval     |
|      | STEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Verification<br>Section C | Chief Eng | QC Inspector |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      |      |                   |                      |                              |                |                           |           |              |
|      | 1    |                   |                      |                              |                | 1                         | 1         | ŀ            |

NOTE: Date & initial all entries